

SPLIT - 2

Work Order ID 59048 - 2

May 25, 2010 12:45:15 PM



Page 1

Item ID: D205-708-011

Accept

Revision ID:

Item Name: Adjustable Engine Mount

Start Date: 5/25/10 Start Qty: 3.00

Required Date: 5/28/10 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: CL

Date: 10/5/25 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

B80701

Rev C

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

8/10/07/12

110



Purchasing

Purchasing

PURCHASING

Memo

0.00

Issue P/O: 119666 for:

6	D3284-001	(B80702-1)	Sleeve	18 -
2	D3284-003	(B80703-1)	Stud	6 -
4	D3284-005	(B80704-1)	Stud	12 -
6	D3284-007	(B80705-1)	Stud	18 -
6	NASS09-12	Nut		18 -
6	NASS09L12	NutStud		18 -

To be assembled as per Dwg B80701 Rev. C
Possible Supplier: Northern Aero
Certificate of Conformity is required

CL 10/5/25 (3)

10/12/08 (18)

Work Order ID 59048



Page 2

May 25, 2010 12:45:15 PM

Item ID: D205-708-011

Accept



Setup Start



Revision ID:

Item Name: Adjustable Engine Mount

Stop



Start Date: 5/25/10 Start Qty: 3.00

Required Date: 5/28/10 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Receive & Inspect for Damage & Mat'l Certs	0.00							
Packaging	Memo	0.00							
Packaging	Receive & Inspect For Transit Damage <input type="checkbox"/> Ensure Certificate of Conformity is attached								
130 	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control	Inspect assembly. Visually inspect thread, fit and cad plating								
140 	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

CX 10/6/22

#121. Assemble per day.

→ 10/07/12

8/10/06/12 → 8/10/07/12 T2

(H)

8/10/06/12 #135 Pick 121 → X

10/7/12 SP

Ph →
Ph →

8/10/06/12

(H)

8/10/07/12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/07/12	130	Stack D 3284-007 Qty +6 under this 32 (extras)	sf	10/7/12			S 10/07/12

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O: 59048

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/06/22	135	ADD step to Pick Kit add add change location numbers for correct location/sequence	<i>[Signature]</i>	10.06.24			<i>[Signature]</i> 10/06/22

Part No: D205-708-011 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59048



Page 3

May 25, 2010 12:45:15 PM

Item ID: D205-708-011

Accept



Setup

Start



Revision ID:

Item Name: Adjustable Engine Mount

Stop



Start Date: 5/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run

Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-708-011								
	Location: _____								
	PPP Rev: <u>A</u>								
160 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/21/12 21 (2x)

hoc 21

~~10/06/09~~ (1)

~~10/06/24~~ 10/06/24

F100715

W 10-07-14

Picklist Print

May 25, 2010 12:45:14 PM

Page 1

Work Order ID: 59048

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount

Comments: IPP C 06.01.31 Added MS206136C12 ☐ JLM/AP ☐
IPP Rev:D 07-12-12 as per ECN 1074 DD

Start Date: 5/25/10

Required Date: 5/28/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3284-001 Sleeve		Manufactured	No			140 110/120	Each	4.0000	6	18			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST049	43644			4					
								4					
D3284-003 Stud		Manufactured	No			140 110/120	Each	6.0000	2	6			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST049	32724			6					
					35656			4					
								2					
D3284-005 Stud		Manufactured	No			140 110/120	Each	6.0000	4	12			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST049	39942			6					
					43645			2					
								4					
D3284-007 Stud		Manufactured	No			140 110/120	Each	7.0000	6	18			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST049	55427			7					
					55437			1					
					56513			4					
								2					

CX10/6/22 / CX10/7/12
B59048 / B59048

CX10/6/22 / CX10/7/12
B59048 / B59048

CX10/6/22 / CX10/7/12
B59048 / B59048

CX10/6/22 / CX10/7/12
B59048

Rutin stock.
CX

A 4 -
42

Picklist Print

May 25, 2010 12:45:14 PM

Page 2 / 3

Work Order ID: 59048

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount

Comments: IPP C 06.01.31 Added MS206136C12 ☐ JLM/AP ☐
IPP Rev:D 07-12-12 as per ECN 1074 DD

Start Date: 5/25/10

Required Date: 5/28/10

Start Qty: 3.00 /

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3284-009 Bearing		Manufactured	No			140	Each	3.0000	6	18			

B60043
12x 10/4/12

B60043-3

Location	Loc Qty	Loc Code
ST049	3	
57004	2	
57290	1	

57004 2x
57290 1x

D3284-011 Bearing		Manufactured	No			140	Each	0.0000	1	3			
MS20613-6C12 RIVET		Purchased	No			140	Each	111.0000	2	6			

B58727 10/7/12

58727

Location	Loc Qty	Loc Code
ST322	111	
400089	12	
105433	99	

100089

MS20613-6C16 Rivet		Purchased	No			140	Each	50.0000	2	24			
-----------------------	--	-----------	----	--	--	-----	------	---------	---	----	--	--	--

8106712

Location	Loc Qty	Loc Code
ST323	50	
112541	10	
114035	40	

2x
14x

1071129
11/20/11

May 25, 2010 12:45:14 PM

Shop Packet Print

Page 2

Picklist Print

May 25, 2010 12:45:14 PM

Page 3 **13**

Work Order ID: 59048

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount

Comments: IPP C 06.01.31 Added MS206136C12 ☐JLM/AP☐
IPP Rev:D 07-12-12 as per ECN 1074 DD

Start Date: 5/25/10

Required Date: 5/28/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20613-6C18 Rivet		Purchased	No			140	Each	59.0000	4	12			
<div> <div>ST323</div> <div>19513</div> <div>59</div> <div>59</div> <div>140</div> <div>Each</div> <div>33.0000</div> <div>12</div> <div>36</div> <div>19513</div> <div>B106375</div> <div>10/7/12</div> <div>10/7/12</div> </div>													
MS20613-6C19 Rivet		Purchased	No			140	Each	33.0000	12	36			
<div> <div>ST323</div> <div>106375</div> <div>33</div> <div>33</div> <div>140</div> <div>Each</div> <div>36.0000</div> <div>6</div> <div>18</div> <div>106375</div> <div>C210/6/22 / C210/7/12</div> <div>B59048</div> </div>													
NAS509-12 Nut		Purchased	No			140	Each	36.0000	6	18			
<div> <div>ST280</div> <div>15057</div> <div>36</div> <div>36</div> <div>140</div> <div>Each</div> <div>40.0000</div> <div>6</div> <div>18</div> <div>C210/6/22 / C210/7/12</div> <div>B59048</div> </div>													
NAS509L12 Nut		Purchased	No			140	Each	40.0000	6	18			
<div> <div>ST280</div> <div>102296</div> <div>40</div> <div>31</div> <div>15062</div> <div>9</div> </div>													

May 25, 2010 12:45:14 PM

Shop Packet Print

Page 3

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE ✓	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD ✓	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD ✓	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

C21015125
 W10.59048

RELEASED

2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3284	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-708 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-708 REV. 0

REF. CANADIAN STC SH99-11
REF. FAA STC SR00953NY, SR01395NY

REFERENCE ONLY

IT HAS COME TO DART'S ATTENTION THAT THE QUANTITY OF MS20613-6C18/-6C19
RIVETS IN THE D205-708-011 ADJUSTABLE ENGINE MOUNT KIT IS INCORRECT. THE
PARTS LIST IS AMENDED AS FOLLOWS:

WAS:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
8	MS20613-6C18	RIVET
8	MS20613-6C19	RIVET

NOW:

Qty -011	Part Number	Description
X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
4	MS20613-6C18	RIVET
12	MS20613-6C19	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 07.11.14
CERT. NO.: SH99-11
ISSUE NO.: 5

A	NEW ISSUE (REF. NCR#198)	MB	07.11.14
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED	PH	DSI 9395	SHEET 1 OF 1
MFG. APPR.	N/A	TITLE	SCALE
APPROVED		PARTS LIST UPDATE	NTS
DE APPR.		COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	07.11.14		

4.0 PARTS LIST

Qty -043	Qty -013	Qty -041	Qty -011	Part Number	Description
			X	D205-708-011	ADJUSTABLE ENGINE MOUNT KIT (205/UH-1)
		X		D205-708-041	ADJUSTABLE ENGINE MOUNT ASSEMBLY (205/UH-1)
	X			D204-708-013	ADJUSTABLE ENGINE MOUNT KIT (204)
X				D204-708-043	ADJUSTABLE ENGINE MOUNT ASSEMBLY (204)
	6		6	D3284-001	SLEEVE
			2	D3284-003	STUD
	6		4	D3284-005	STUD
	6		6	D3284-007	STUD
	6		6	D3284-009	BEARING
	1		1	D3284-011	BEARING
1				D3284-021	TUBE ASSEMBLY
1				D3284-023	BIPOD ASSEMBLY
1				D3284-025	TRIPOD ASSEMBLY
		1		D3284-031	TUBE ASSEMBLY
		1		D3284-033	BIPOD ASSEMBLY
		1		D3284-035	TRIPOD ASSEMBLY
	2		2	MS20613-6C12	RIVET
	12		8	MS20613-6C16	RIVET
			8	MS20613-6C18	RIVET
	12		8	MS20613-6C19	RIVET
	6		6	NAS509-12	NUT
	6		6	NAS509L12	NUT

5.0 WEIGHT AND BALANCE

The following is the net weight and moment change associated with this installation

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-708-011 Adjustable Engine Mount Kit (205/UH-1)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	188.5 in 4.79 m	1810 lb-in 21.1 kg-m
D204-708-013 Adjustable Engine Mount Kit (204)	9.6 lb 4.4 kg	-3.0 in -0.08 m	-28.8 lb-in -0.35 kg-m	184.5 in 4.69 m	1771 lb-in 20.6 kg-m
D205-708-041 Adjustable Engine Mount Assembly (205/UH-1)					
D204-708-043 Adjustable Engine Mount Assembly (204)					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11966

Purchase Order Date 5/25/10
PO Print Date 5/26/10

Page Number 1 of 2

Order From :

VU-NOR003

NORTHERN AERO INDUSTRIES LTD.
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2
CA

Revised
e-mail

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	204-772-9922	Requisition Nbr	
Vendor Fax	204772-7568	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	USD
		FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3284-001 ✓ C210/6122	Sleeve	6/18/10 Yes	18.00 Each	FedEx PI ppd	\$117.0000	\$2,106.00
		Special Inst:	AS PER DWG D3284 REV.B B59048 D3284-001 SLEEVE ACS P/N: B80702-1 PER ACS DWG B80702 REV.A				
2	D3284-003 ✓ C210/6122	Stud	6/18/10 Yes	6.00 Each	FedEx PI ppd	\$84.0000	\$504.00
		Special Inst:	D3284-003 STUD ACS P/N B80703-1 PER ACS DWG B80703 REV. A				
3	D3284-005 ✓ C210/6122	Stud	6/18/10 Yes	12.00 Each	FedEx PI ppd	\$84.0000	\$1,008.00
		Special Inst:	D3284-005 STUD ACS P/N B80704-1 PER ACS DWG B80704 REV.A				
4	D3284-007	Stud	6/18/10 Yes	18.00 Each	FedEx PI ppd	\$96.0000	\$1,728.00

5/26/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11966

Purchase Order Date 5/25/10

PO Print Date 5/26/10

Page Number 2 of 2

Order From :

VU-NOR003

NORTHERN AERO INDUSTRIES LTD.
25 DUNLOP AVENUE
WINNIPEG, MB R2X 2V2
CA

Contact Name

Vendor Phone

204-772-9922

Vendor Fax

204772-7568

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Special Inst:

D3284-007 STUD ACS P/N B80705-1
PER ACS DWG B80705 REV.B

59048

Cancel

ASSEMBLY D205-708-011

5/31/10

3.00 FedEx PI ppd

\$15.0000

\$45.00

Yes

Special Inst:

ASSEMBLED AS PER DWG B80701
REV.C

NAS509L12

Rec'd 12

Nut

6/18/10

18.00 FedEx PI ppd

\$11.5400

\$207.72

Yes

Each

NAS509-12

Rec'd 12

Nut

6/18/10

18.00 FedEx PI ppd

\$11.5400

\$207.72

Yes

Each

PO Total:

\$5,806.44

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

CZ
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 5

Change Date: 5/26/10

ACS-NAI Ltd.

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-772-9922
Fax : 204-772-7568

Delivery No. : 1047
Delivery Date : 07/07/2010
SO No. : 22963
Your Reference : PO: PO11966
Delivery Method : FEDEX ACCT# 2351 4353 4
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total		Qty		Delivery Date
		Ordered	Unit	Delivered		
B80705-1	STUD 10-1374 10-2599	18	EA	18		07/07/2010
<div style="position: relative; height: 300px;"> 8 10/07/12 Port 1/8 </div>						

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie

1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts

1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

Remarks
Certification Statement

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:

ACS-NAI

Engineering, Certification & Manufacturing

25 Dunlop Ave
Winnipeg, Manitoba, Canada, R2X 2V2
Ph: 204-772-9922 Fax: 204-772-7568

CERTIFICATE OF CONFORMITY

Form Tracking No.22963-2

Work Order/Contract/Invoice
PO: 11966

Cage Code: MFR L0555

Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Stud	B80705-1	2	10-1374	manufactured
2	Stud	B80705-1	16	10-2599	manufactured

5/10/07/12

Remarks:

THESE ITEMS CONFORM TO APPROVED DESIGN DATA B80705 (REV. B).

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.

Signature

Name R. D. WILLIAMSON

Date (dd mmm yyyy)
07 JUL 10~~Used, Repaired or Overhauled Parts Certification~~~~The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.~~~~Signature~~~~Name~~~~Date (dd mmm yyyy)~~

User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.



Packing Slip

venue
Winnipeg

204-772-9922
204-772-7568

Delivery No. : 1005
Delivery Date : 06/21/2010
SO No. : 22963
Your Reference : PO: PO11966
Delivery Method : FEDEX ACCT# 2351 4353 4
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total		Qty	
		Ordered	Unit	Delivered	Delivery Date
B80702-1	SLEEVE 08-1874	18	EA	18	06/25/2010
B80703-1	7/8 STUD 07-2903 08-2515	6	EA	6	06/25/2010
B80704-1	3/4 STUD 08-1927	12	EA	12	06/25/2010
NAS509-12	NUT (.7500-16 UNJF-3B) 07-2750	6	18 EA	18	06/25/2010
NAS509-L12	NUT STEEL (.7500-16 UNJF-3B-LH) LH THREAD 08-1060	6	18 EA	18	06/25/2010

CURRENCY: US FUNDS

SHIP VIA: FEDEX P1 ACCT # 151793240

ORDERED BY: CHANTAL LAVOIE @ 613-632-9577

TAX ID: 10127-2607

Paid 6/23

8/10/08/22

Packages: 0

Gross Weight: 0.00

Net Weight:

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:

CERTIFICATE OF CONFORMITY

Form Tracking No.22963-1

Work Order/Contract/Invoice
PO: 11966

Cage Code: MFR L0555

Item	Description	Part No.	Quantity	Serial/Batch	Status
1	Sleeve	B80702-1	18	08-1874	manufactured
2	Stud	B80703-1	2	07-2903	manufactured
3	Stud	B80703-1	4	08-2515	manufactured
4	Stud	B80704-1	12	08-1927	manufactured

8 10/06/22

Remarks:

THESE ITEMS CONFORM TO APPROVED DESIGN DATA B80702 (REV. A), B80703-1 (REV. A) AND B80704-1 (REV. A), AS APPLICABLE.

New-Unused Parts/Material Certification

The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.

Signature

Name R. D. WILLIAMSON

Date (dd mmm yyyy)
22 JUN 10

Used, Repaired or Overhauled Parts Certification

The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.

Signature

Name

Date (dd mmm yyyy)

Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.

SPLIT - 2

Work Order ID 59048

May 25, 2010 12:45:15 PM

Page 1

Item ID: D205-708-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Adjustable Engine Mount

Start Date: 5/25/10 Start Qty: 3.00

Required Date: 5/28/10 Req'd Qty: 3.00

Cust Item ID:

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date: 10/5/25 Tooling:

Date:

Stop

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B80701

Rev C

0.00

100

DOCUMENT CONTROL



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

10-7-12
(2)

110

PURCHASING



Purchasing

Memo

0.00

Issue P/O:

119666 for:

6	D3284-001	(B80702-1)	Sleeve	18
2	D3284-003	(B80703-1)	Stud	12
4	D3284-005	(B80704-1)	Stud	12
6	D3284-007	(B80705-1)	Stud	18
6	NAS509-12	Nut	18	
6	NAS509L12	NutStud	18	

To be assembled as per Dwg B80701 Rev. C
Possible Supplier: Northern Aero
Certificate of Conformity is required

CZ 10/5/25 (3)

Purchasing (18)